

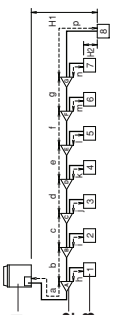


<p>Note 1</p> 	<p>Allowable length after the first refrigerant branch kit to indoor units is 40 m or less, however it can be extended up to 90 m if all the following conditions are fulfilled.</p> <p>Required conditions</p> <p>It is necessary to increase the pipe size of the liquid and the gas pipe if the pipe length between the first and the final branch kit is over 40 m (reducers must be procured on site). If the increased pipe size is larger than the pipe size of the main pipe, then the pipe size of the main pipe needs to be increased as well.</p> <p>For calculation of total extension length, the actual length of above pipes must be doubled. (except main pipe and the pipes that not increase the pipe size)</p> <p>Indoor unit to the nearest branch kit ≤ 40 m</p> <p>The difference between the distance of the outdoor unit to the farthest indoor unit and the distance of the outdoor unit to the nearest indoor unit ≤ 40 m</p>	<p>Example drawings</p> <p>Indoor unit 8: $b+c+d+e+h+g+p \leq 90$ m Increase the pipe size of b, c, d, e, f, g</p>	<p>Increase the pipe size as follows $\varnothing 9.5 \rightarrow \varnothing 12.7$ $\varnothing 15.9 \rightarrow \varnothing 19.1$ $\varnothing 12.7 \rightarrow \varnothing 15.9$ $\varnothing 19.1 \rightarrow \varnothing 22.2$</p> <p>* If available on the site. Otherwise it can not be increased.</p>
<p>Note 2</p> 	<p>If the pipe size above the refnet header is $\varnothing 34.9$ or more, KHRQ2M75H is required.</p>	<p>$a+b^2+c^2+d^2+e^2+h^2+i^2+g^2$ $+h+h+j+k+l+m+n+p \leq 1000$ m</p> <p>h, i, j, p ≤ 40 m</p> <p>The farthest indoor unit 8 The nearest indoor unit 1 $(a+b+c+d+e+f+g+p) - (a+h) \leq 40$ m</p>	 <p>1 Outdoor unit 2 Refnet joints (a-g) 3 Indoor units (1~8)</p>