

NOTES to go through before starting the unit

1. Symbols

X1M : Main terminal

— — — — — : Earth wiring

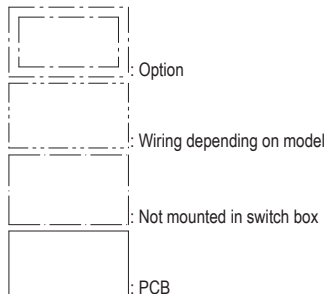
— 15 — — — — — : Wire number 15

— — — — — : Field wire

▬▬▬▬ : Field cable

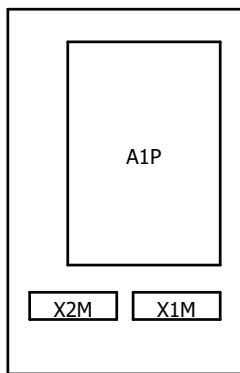
— — — — — : Screened conductor

① : Several wiring possibilities

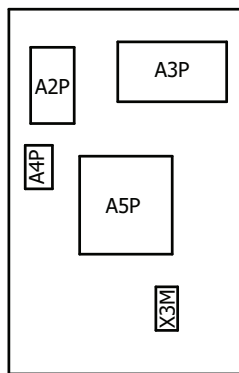


- Refer to the installation or service manual on how to use BS1 ~ BS3 push buttons and DS1-1 ~ DS1-2 DIP switches.
- Do not operate the unit by short-circuiting protection device S1PH. S1PH-A automatically resets after high pressure has been exceeded, S1PH-M has to be manually reset after high pressure has been exceeded.
- Refer to the installation manual for indoor-outdoor transmission F1-F2 wiring.
- When using the central control system, connect outdoor-outdoor transmission F1-F2.
- The capacity of the contact is 220~240V AC - 0,5A (Rush current needs 3A or less).
- Use dry contact for micro-current (1 mA or less 12V DC).
- Digital output: max 40V DC - 0,025A. Refer to installation manual for how to use this output.
- For X27A refer to the installation manual of the option.

POSITION IN SWITCH BOX



Front side



Back side

LEGEND

| Part n° | Description |
|---------------|-------------------------------------|
| A1P | main PCB |
| A2P | sub PCB |
| A3P | back up PCB |
| A4P | cool / heat selector PCB |
| A5P | noise filter PCB |
| BS* (A1P) | push button switch |
| C* (A1P) | capacitors |
| DS* (A1P) | dipswitch |
| E1H | * bottom plate heater |
| E1HC | crank case heater |
| F1U (A1P) | fuse T 6.3 A 250 V |
| F1U (A2P) | fuse T 3.15 A 250 V |
| F1U | fuse T 1.0 A 250 V |
| F6U (A1P) | fuse T 6.3 A 250 V |
| F7U (A1P) | fuse T 5 A 250 V |
| F101U (A3P) | fuse T 2.0 A 250 V |
| HAP (A1P,A3P) | running LED (service monitor-green) |
| K*M (A1P) | contactor on PCB |
| K*R (A*P) | relay on PCB |
| L1R (A1P) | reactor |
| M1C | motor (compressor) |
| M1F | motor (fan) |
| PS* (A*P) | switching power supply |
| Q1 | overload switch |
| Q1DI | # earth leakage circuit breaker |
| R* (A1P) | resistor |
| R1T | thermistor (ambient) |
| R3T | thermistor (suction) |
| R4T | thermistor (liquid) |
| R5T | thermistor (subcool) |
| R6T | thermistor (superheat) |
| R7T | thermistor (heat exchanger) |
| R10T | thermistor (fin) |
| R21T | thermistor (discharge) |
| R*T (A*P) | PTC thermistor |
| S1NPH | high pressure sensor |

| Part n° | Description |
|----------------|--------------------------------------|
| S1NPL | low pressure sensor |
| S1PH* | high pressure switch |
| S1S | * air control switch |
| S2S | * cool / heat switch |
| SEG* (A1P) | 7-segment display |
| SFB | # mechanical ventilation error input |
| V*D | diode |
| V1R, V2R (A1P) | IGBT power module |
| V3R, V4R (A1P) | diode module |
| X*A | PCB connector |
| X*M | terminal strip |
| X*Y | connector |
| Y1E | electronic exp. valve (main - EVM1) |
| Y2E | electronic exp. valve (EVT) |
| Y3E | electronic exp. valve (main - EVM2) |
| Y4E | electronic exp. valve (EVL) |
| Y5E | electronic exp. valve (EVSL) |
| Y6E | electronic exp. valve (EVSG) |
| Y1S | solenoid valve (4-way valve) |
| Y3S | # error operation output (SVEO) |
| Y4S | # leak sensor output (SVS) |
| Z*C | noise filter (ferrite core) |
| Z*F (A*P) | noise filter |

* : optional # : field supply